

NEGATIVE VOLTAGE HOT SWAP POWER MANAGER

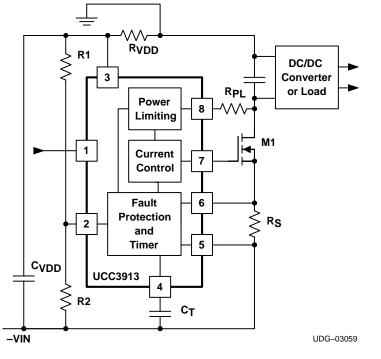
FEATURES

- Precision Fault Threshold
- Programmable Average Power Limiting
- Programmable Linear Current Control
- Programmable Overcurrent Limit
- Programmable Fault Time
- Fault Output Indicator
- Shutdown Control
- Undervoltage Lockout
- 8-Pin SOIC

APPLICATIONS

- –48-V Distributed Power Systems
- Central Office Switching
- Wireless Base Stations

SIMPLIFIED APPLICATION DIAGRAM



DESCRIPTION

The UCCx913 family of negative voltage circuit breakers provides complete power management, hot-swap, and fault handling capability. The device is referenced to the negative input voltage and is driven through an external resistor connected to ground, which is essentially a current drive as opposed to the traditional voltage drive. The on-board 10-V shunt regulator protects the device from excess voltage and serves as a reference for programming the maximum allowable output sourcing current during a fault. In the event of a constant fault, the internal timer limits the on-time from less than 0.1% to a maximum of 3%. The duty cycle modulates depending on the current into the PL pin, which is a function of the voltage across the FET, and limits average power dissipation in the FET. The fault level is fixed at 50 mV across the current-sense resistor to minimize total dropout. The fault current level is set with an external current sense resistor. The maximum allowable sourcing current is programmed with a voltage divider from VDD to generate a fixed voltage on the IMAX pin. The current level, when the output appears as a current source, is equal to VIMAX/RSENSE. If desired, a controlled current startup can be programmed with a capacitor on the IMAX pin.

When the output current is below the fault level, the output device is switched on. When the output current exceeds the fault level, but is less than the maximum sourcing level programmed by the IMAX pin, the output remains switched on, and the fault timer starts charging CT. Once CT charges to 2.5 V, the output device is turned off and performs a retry some time later. When the output current reaches the maximum sourcing current level, the output appears as a current source, limiting the output current to the set value defined by IMAX.

Other features of the UCCx913 family include undervoltage lockout, and 8-pin small outline (SOIC) and dual-in-line (DIP) packages.

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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

ORDERING INFORMATION

Т _А	PACKAGE ⁽¹⁾	PART NUMBER
4000 1- 0500	PDIP (N)	UCC2913N
–40°C to 85°C	SOIC (D)	UCC2913D
000 1- 7000	PDIP (N)	UCC3913N
–0°C to 70°C	SOIC (D)	UCC3913D

⁽¹⁾ The N and D packaged are also available taped and reeled. Add an R suffix to the device type (i.e., UCC2913NR).

ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range unless otherwise noted⁽¹⁾

		UCC2923 UCC3913	UNIT
Input voltage	IMAX	limited to VDD	V
	VDD	50	
Input current	SHUTDOWN	10	mA
	PL	10	
Operating junction temperature range, T	J	–55 to 150	
Storage temperature, T _{stg}	–65 to 150	°C	
Lead temperature 1,6 mm (1/16 inch) fro	300		

(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability. All voltages are with respect to VSS (the most negative voltage). All currents are positive into and negative out of the specified terminal.

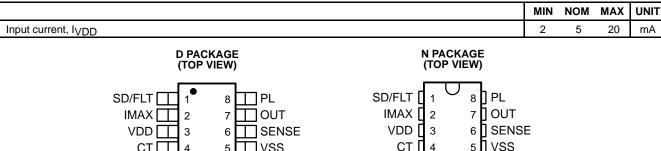
RECOMMENDED OPERATING CONDITIONS

СТ

5

4

VSS





ELECTRICAL CHARACTERISTICS

 $T_A = -40^{\circ}C$ to 85°C for UCC2913, $T_A = 0^{\circ}C$ to 70°C for UCC3913, $T_J = T_A$, $I_{VDD} = 2$ mA, CT = 4.7 pF, $T_A = T_J$ (unless otherwise noted)

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
INPUT SUPPLY					
Minimum input current, VDD			1	2	mA
Regulator voltage	2 mA≤ ISOURCE ≤ 10 mA	8.5	9.5	10.5	.,
Undervoltage lockout off-voltage		6	7	8	V
FAULT TIMING					
	T _J = 25 °C	47.5	50.0	53.0	
Overcurrent threshold voltage	Over temperature	46.0	50.0	53.5	mV
Overcurrent input bias			50	500	nA
	V _{CT} = 1.0 V, I _{PL} = 0 A	-22	-36	-50	μΑ
Timing capacitance charge current	Overload condition, VSENSE - VIMAX = 300 mV	-0.7	-1.2	-1.7	mA
Timing capacitance discharge current	V _{CT} = 1.0 V, I _{PL} = 0 A	0.6	1.0	1.5	μΑ
Timing capacitance fault threshold voltage		2.2	2.4	2.6	V
Timing capacitance reset threshold voltage		0.32	0.50	0.62	V
Output duty cycle	Fault condition, IPL = 0 A	1.7%	2.7%	3.7%	
OUTPUT					
	IOUT = 0 A	8.5	10		
High-level output voltage	IOUT = -1 A	6	8		
	I _{OUT} = 0 A, VSENSE - V _{IMAX} = 100mV			0.01	V
Low-level output voltage	I _{OUT} = 2 A, V _{SENSE} - V _{IMAX} = 100mV	0.2			
LINEAR AMPLIFIER					
-	V _{IMAX} = 100 mV	85	100	115	mV
Sense control voltage	VIMAX = 400 mV	370	400	430	
Input bias			50	500	nA
SHUTDOWN/FAULT		•			
Shutdown threshold voltage		1.4	1.7	2.0	V
Input current	V _{SD/FLT} = 5 V	15	25	45	μA
High-level output voltage		6.0	7.5	9.0	
Low-level output voltage				0.01	V
Delay-to-output time			150	300	ns
POWER LIMITING	-	•			
PL regulator voltage	ΙΡL = 64 μΑ	4.35	4.85	5.35	V
	$I_{PL} = 64 \mu A$	0.6%	1.2%	1.7%	
Duty cycle control	$I_{PL} = 1 \text{ mA}$	0.045%	0.1%	0.17%	
OVERLOAD					
Delay-to-output time			300	500	ns
Output sink current	VSENSE - VIMAX = 300mV	40	100		mA
Overload threshold voltage	Relataive to I _{IMAX}	140	200	260	mV



TERMINAL FUNCTIONS

TERMI	TERMINAL		TERMINAL		DECODIDEION
NAME	NO.	1/0	DESCRIPTION		
CT	4	Ι	A capacitor is connected to this pin in order to set the maximum fault time.		
IMAX	2	I	This pin programs the maximum allowable sourcing current.		
OUT	7	0	Output drive to the MOSFET pass element.		
PL	8	Ι	This feature ensures that the average MOSFET power dissipation is controlled.		
SENSE	6	Ι	Input voltage from the current sense resistor.		
SD/FLT	1	0	This pin provides fault output indication and shutdown control.		
VDD	3	0	Current driven with a resistor to a voltage at least 10V more positive than VSS.		
VSS	5	0	Ground reference for the device and the most negative voltage available.		

DETAILED PIN DESCRIPTIONS

СТ

A capacitor connected to this pin allows setting of the maximum fault time. The maximum fault time must be more than the time to charge external load capacitance. The maximum fault time is defined as:

$$t_{FAULT} = \frac{(2 \times C_T)}{I_{CH}}$$
(1)

where

$$I_{CH} = 36 \,\mu A + I_{PL} \tag{2}$$

and I_{PL} is the current into the power limit pin. Once the fault time is reached the output shuts down for a time given by:

$$t_{SD} = 2 \times 10^6 \times C_{T}$$
(3)

IMAX

This pin programs the maximum allowable sourcing current. Since V_{DD} is a regulated voltage, a voltage divider can be derived from V_{DD} to generate the program level for the IMAX pin. The current level at which the output appears as a current source is equal to the voltage on the IMAX pin over the current sense resistor. If desired, a controlled current startup can be programmed with a capacitor on the IMAX pin, and a programmed start delay can be achieved by driving the shutdown with an open collector/drain device into an R-C network.

PL

This pin's feature ensures that the average MOSFET power dissipation is controlled. A resistor is connected from this pin to the drain of the N-channel MOSFET pass element. When the voltage across the N-channel MOSFET exceeds 5 V, current flows into the PL pin which adds to the fault timer charge current, reducing the duty cycle from the 3% level. When I_{PL} is much greater 36 μ A, then the average MOSFET power dissipation is given by:

$$P_{FET(avg)} = IMAX \times 1 \times 10^{-6} \times R_{PL}$$
(4)

SENSE

Input voltage from the current sense resistor. When there is greater than 50 mV across this pin with respect to VSS, a fault is sensed, and C_T starts to charge.



DETAILED PIN DESCRIPTIONS (continued)

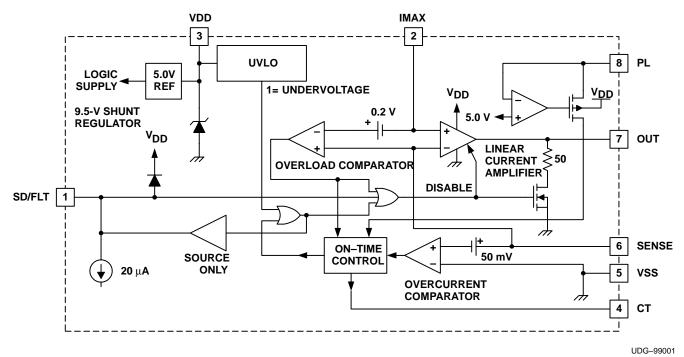
SD/FLT

This pin provides fault output indication and shutdown control. Interface into and out of this pin is usually performed through level shift transistors. When 20 μ A is sourced into this pin, shutdown drives high causing the output to disable the N-channel MOSFET pass device. When opened, and under a non-fault condition, the SD/FLT pin pulls to a low state. When a fault is detected by the fault timer, or undervoltage lockout, this pin drives to a high state, indicating the output MOSFET is off.

VDD

Current driven with a resistor to a voltage at least 10-V more positive than VSS. Typically a resistor is connected to ground. The 10-V shunt regulator clamps VDD at 10 V above the VSS pin, and is also used as an output reference to program the maximum allowable sourcing current.

BLOCK DIAGRAM





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APPLICATION INFORMATION

Typical Fault Mode

Figure 1 shows the detailed circuitry for the fault timing function of the UCCx913. This initial discussion of the typical fault mode ignores the overload comparator, and current source I3. Once the voltage across the current sense resistor, R_S , exceeds 50 mV, a fault has occurred. This causes the timing capacitor to charge with a combination of 36 μ A plus the current from the power limiting amplifier. The PL amplifier is designed to source current into the CT pin only and to begin sourcing current once the voltage across the output FET exceeds 5 V. The current I_{PL} is related to the voltage across the FET with the following expression:

$$I_{PL} = \frac{V_{FET} - 5 V}{R_{PL}}$$
(5)

where $\mathsf{V}_{\mathsf{FET}}$ is the voltage across the N-channel MOSFET pass device.

(How this feature limits average power dissipation in the pass device is described in further detail in the following sections). Note that under a condition where the output current is more than the fault level, but less than the maximum level, $V_{OUT} \approx V_{SS}$ (input voltage), $I_{PL} = 0$, the C_T charging current is 36 μ A.

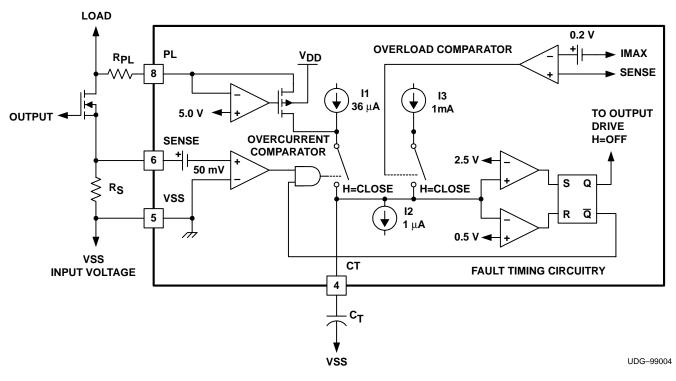


Figure 1. Fault Timing Circuitry Including Power Limit and Overload Comparator



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During a fault, C_T charges at a rate determined by the internal charging current and the external timing capacitor. Once C_T charges to 2.5 V, the fault comparator switches and sets the fault latch. Setting of the fault latch causes both the output to switch off and the charging switch to open. C_T must now discharge with the 1- μ A current source, I2, until 0.5 V is reached. Once the voltage at CT reaches 0.5 V, the fault latch resets, which re-enables the output and allows the fault circuitry to regain control of the charging switch. If a fault is still present, the fault comparator closes the charging switch causing the cycle to begin. Under a constant fault, the duty cycle is given by:

Duty Cycle =
$$\frac{1 \ \mu A}{I_{PL} + 36 \ \mu A}$$
 (6)

Average power dissipation in the pass element is given by:

$$P_{FET(avg)} = V_{FET} \times IMAX \times \left(\frac{1 \ \mu A}{I_{PL} + 36 \ \mu A}\right)$$
(7)

Where VFET >> 5 V I_{PL} can be approximated as :

$$I_{PL} \cong \frac{V_{FET}}{R_{PL}}$$
(8)

and where I_{PL} >> 36 μ A, the duty cycle can be approximated as :

Duty Cycle =
$$\frac{1 \,\mu A \times R_{PL}}{V_{FET}}$$
 (9)

Therefore, the maximum average power dissipation in the MOSFET can be approximated by:

$$P_{FET(avg)} = V_{FET} \times IMAX \times \left(\frac{1 \ \mu A \times R_{PL}}{V_{FET}}\right) = IMAX \times 1 \ \mu A \times R_{PL}$$
(10)

Notice that in the approximation, V_{FET} cancels. therefore, average power dissipation is limited in the N-channel MOSFET pass element.

Overload Comparator

The linear amplifier in the UCCx913 ensures that the output N-channel MOSFET does not pass more than I_{MAX} (which is V_{IMAX}/R_S). In the event the output current exceeds the programmed IMAX by 0.2 V/R_S (which can only occur if the output MOSFET is not responding to a command from the device) the CT pin begins charging with I3, 1 mA, and continue to charge to approximately 8 V. This allows a constant fault to show up on the SD/FLT pin, and also since the voltage on CT charges past 2.5 V only in an overload fault mode, it can be used for detection of output FET failure or to build in redundancy in the system.



APPLICATION INFORMATION

Determining External Component Values (See Figure 2)

To set R_{VDD} the following must be achieved:

$$\frac{V_{\rm IN(min)}}{R_{\rm VDD}} > \frac{10 \,\rm V}{(\rm R1 + \rm R2)} + 2 \,\rm mA \tag{11}$$

In order to estimate the minimum timing capacitor, C_T , several things must be taken into account. For example, given the schematic below as a possible (and at this point, a standard) application, certain external component values must be known in order to estimate $C_T(min)$.

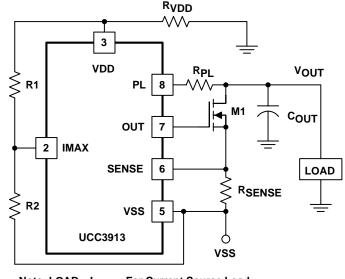
Then use the given the values of C_{OUT} , Load, R_{SENSE} , VSS, and the resistors determining the voltage on the IMAX pin, to calculate the approximate startup time of the node V_{OUT} . This startup time must be faster than the time it takes for CT to charge to 2.5 V (relative to VSS), and is the basis for estimating the minimum value of CT. In order to determine the value of the sense resistor, R_{SENSE} , assuming the user has determined the fault current, R_{SENSE} can be calculated by:

$$R_{SENSE} = \frac{50 \text{ mV}}{I_{FAULT}}$$
(12)

Next, calculate the variable I_{MAX} . I_{MAX} is the maximum current that the device allows through the transistor, M1, and during startup with an output capacitor the power MOSFET, M1, can be modeled as a constant current source of value I_{MAX} where:

$$I_{MAX} = \frac{V_{IMAX}}{R_{SENSE}}$$
(13)

where V_{IMAX} = voltage on IMAX pin.



Note: LOAD = I_{LOAD} For Current Source Load LOAD = R_{OUT} For Resistive Load

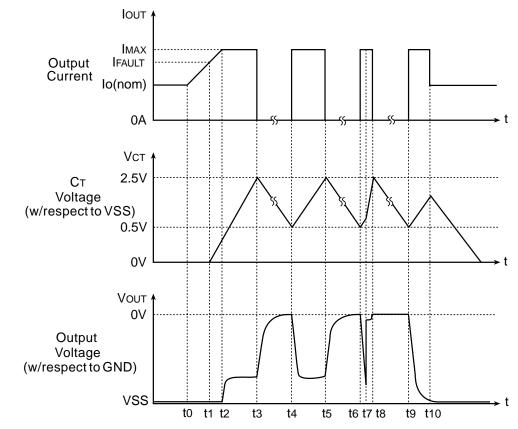
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APPLICATION INFORMATION

TIMING DIAGRAM



TIME	DESCRIPTION
tO	Safe condition. Output current is nominal, output voltage is at the negative rail, VSS.
t1	Fault control reached. Output current reaches the programmed fault value. CT begins to charge at approximately 36-µA.
t2	Maximum current reached. Output current reaches the programmed maximum level and becomes a constant current with value IMAX.
t3	Fault occurs. CT has charged to 2.5V. Fault output goes high. The FET turns off allowing no output current to flow. VOUT floats up to ground.
t4	Retry. CT has discharged to 0.5 V, but fault current is still exceeded, CT begins charging again, FET is on, V _{OUT} pulled down to VSS.
t5	t5 = t3. Illustrates 3% duty cycle.
t6	t6 = t4
t7	Output short circuit. If V_{OUT} is short circuited to ground, CT charges at a higher rate depending upon the values for VSS and R_{PL} .
t8	Fault occurs. Output is still short circuited, but the occurrence of a fault turns the FET off so no current is conducted.
t9	t9 = t4. Output short circuit released, still in fault mode.
t10	t10 = t0. Fault released. Safe condition. Return to normal operaton of the circuit breaker.



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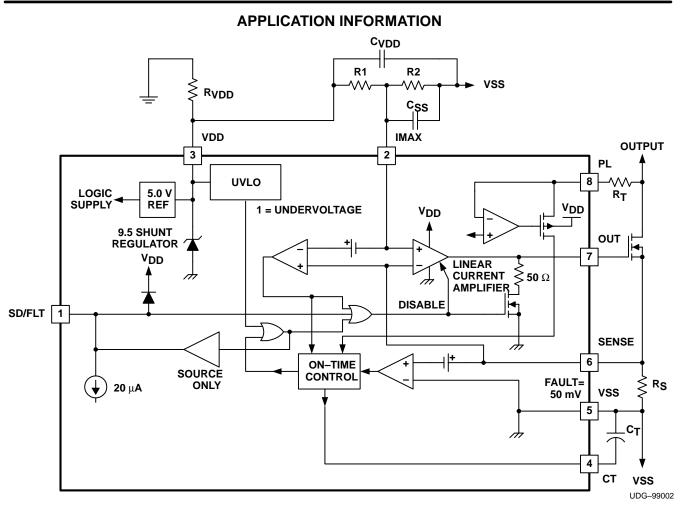


Figure 3. Typical Application Diagram

To calculate the startup time using the current source load.

$$t_{\text{START}} = \frac{C_{\text{OUT}} \times |\text{VSS}|}{I_{\text{MAX}} - I_{\text{LOAD}}}$$
(14)

To calculate the startup time using the resistive load.

$$t_{\text{START}} = C_{\text{OUT}} \times R_{\text{OUT}} \times \ln \left(\frac{I_{\text{MAX}} \times R_{\text{OUT}}}{I_{\text{MAX}} \times R_{\text{OUT}} - |VSS|} \right)$$
(15)

APPLICATION INFORMATION

Once t_{START} is calculated, the power limit feature of the UCCx913 must be addressed and component values derived. Assuming the designer chooses to limit the maximum allowable average power that is associated with the circuit breaker, the power limiting resistor, R_{PL}, can be easily determined by the following:

$$R_{PL} = \frac{P_{FET(avg)}}{1\,\mu A \times I_{MAX}} \tag{16}$$

where a minimum RPL exists defined by

$$R_{PL(min)} = \frac{|VSS|}{10mA}$$
(17)

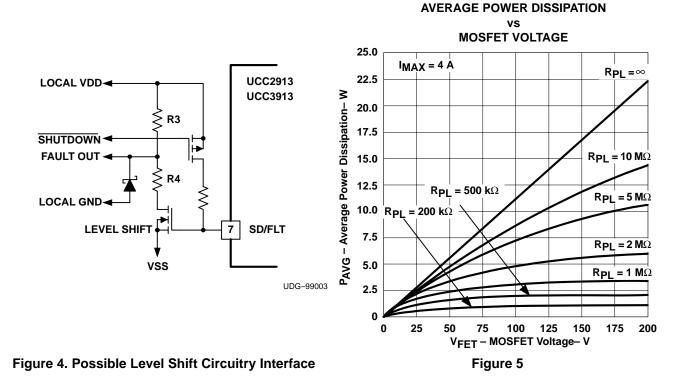
Finally, after computing the aforementioned variables, the minimum timing capacitor can be derived for a current source load with the following equation.

$$C_{T(min)} = \frac{t_{START} \times (98 \ \mu A \times R_{PL} + |VSS| - 10 \ V)}{4 \ V \times R_{PL}}$$
(18)

The minimum timing capacitor can be derived for a resistive load with the following equation.

$$C_{T(min)} =$$
(19)

$$\frac{t_{\text{START}} \times \left(49 \ \mu\text{A} \times \text{R}_{\text{PL}} + |\text{VSS}| - 5 \ \text{V} - \text{I}_{\text{MAX}} \times \text{R}_{\text{OUT}}\right) + \text{R}_{\text{OUT}} \times \text{C}_{\text{OUT}} \times |\text{VSS}|}{2 \ \text{V} \times \text{R}_{\text{PL}}} = \frac{1}{2 \ \text{R}_{\text{PL}}} = \frac{1}{2 \ \text{V} \times \text{R}_{\text{PL}}} = \frac{1}{2 \ \text{R}_{\text{PL}}}$$





SAFETY RECOMMENDATION

Although the UCC3913 is designed to provide system protection for all fault conditions, all integrated circuits can ultimately fail short. For this reason, if the UCC3913 is intended for use in safety critical applications where UL or some other safety rating is required, a redundant safety device such as a fuse should be placed in series with the device. The UCC3913 will prevent the fuse from blowing for virtually all fault conditions, increasing system reliability and reducing maintenance cost, in addition to providing the hot swap benefits of the device.

18-Sep-2008

PACKAGING INFORMATION

www ti com

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Packag Qty	e Eco Plan ⁽²⁾	Lead/Ball Finish	MSL Peak Temp ⁽³⁾
UCC2913D	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
UCC2913DG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
UCC2913DTR	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
UCC2913DTRG4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
UCC2913J	OBSOLETE	CDIP	JG	8		TBD	Call TI	Call TI
UCC2913N	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type
UCC2913NG4	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type
UCC3913D	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
UCC3913DG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
UCC3913DTR	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
UCC3913DTRG4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
UCC3913N	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type
UCC3913NG4	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details. TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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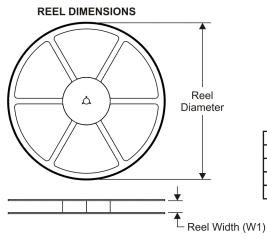
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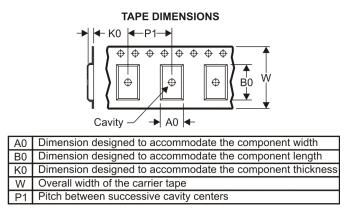
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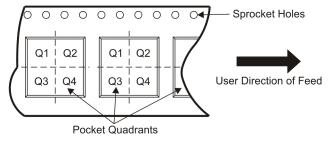
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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

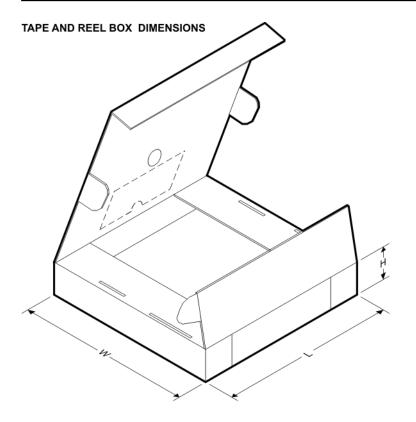


*A	l dimensions are nominal												
	Device	-	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
	UCC2913DTR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
	UCC3913DTR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1



PACKAGE MATERIALS INFORMATION

7-Aug-2008



*All dimensions are nominal

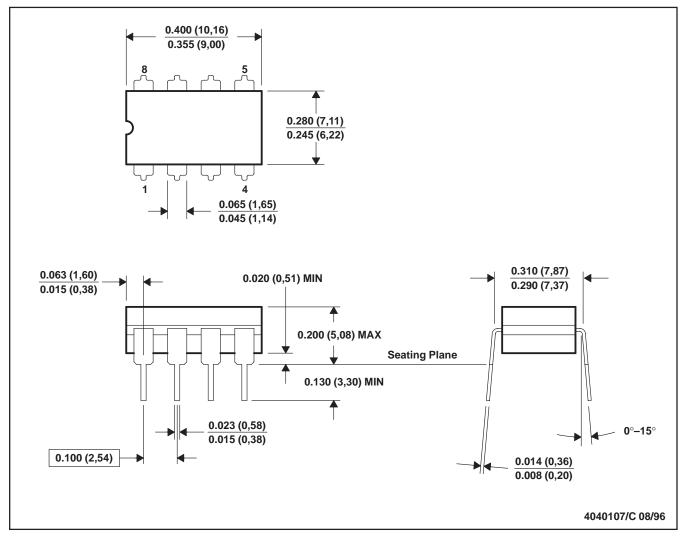
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
UCC2913DTR	SOIC	D	8	2500	346.0	346.0	29.0
UCC3913DTR	SOIC	D	8	2500	346.0	346.0	29.0

MECHANICAL DATA

MCER001A - JANUARY 1995 - REVISED JANUARY 1997



CERAMIC DUAL-IN-LINE



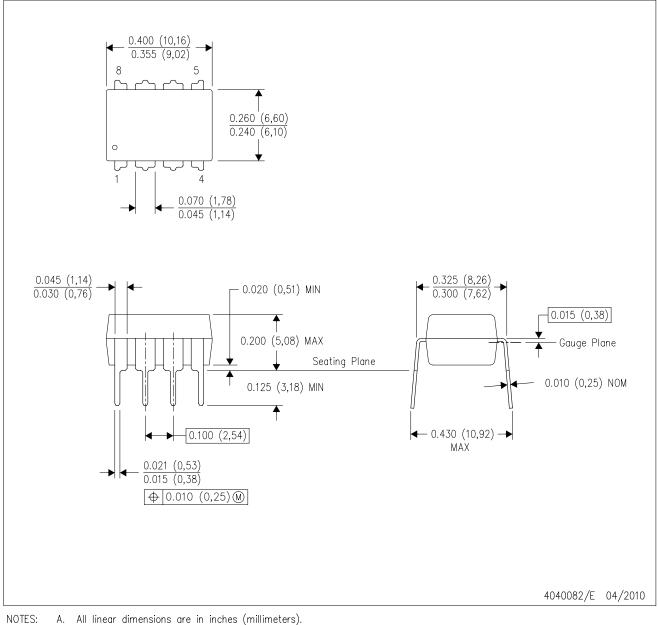
NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- C. This package can be hermetically sealed with a ceramic lid using glass frit.
- D. Index point is provided on cap for terminal identification.
- E. Falls within MIL STD 1835 GDIP1-T8



P(R-PDIP-T8)

PLASTIC DUAL-IN-LINE PACKAGE

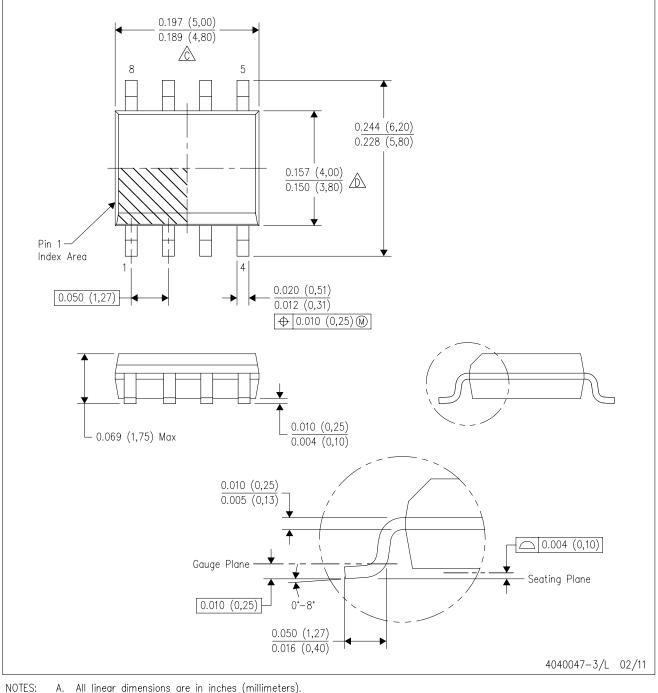


- A. All linear dimensions are in inches (millimeters).B. This drawing is subject to change without notice.
- C. Falls within JEDEC MS-001 variation BA.



D (R-PDSO-G8)

PLASTIC SMALL OUTLINE



B. This drawing is subject to change without notice.

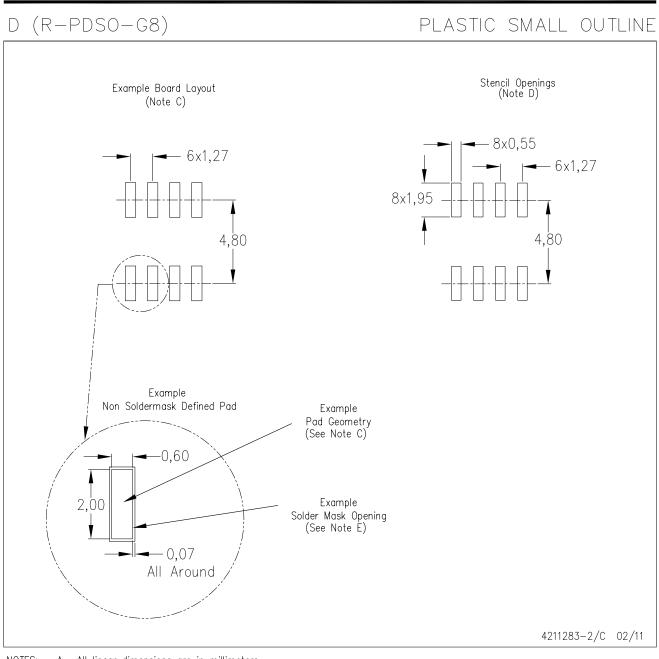
Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.

Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.

E. Reference JEDEC MS-012 variation AA.



LAND PATTERN DATA



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
 E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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