# Datasheet: K84-1081.7 Set - Transparent Halo Bezel and Switch Set



# Description:

Panel mount transparent plastic swtich bezel with mounting flange/light guide and one normally open PCB mount switch element with mounting screws.

# Assembly:

The transparent actuator is mounted into a 22.5mm panel cut-out. The switch element is soldered onto a separate PCB (not supplied) along with the auxiliary SMD LED's for the light halo (not supplied) and an optional centre illumination LED (not supplied). The mounting flange is screwed onto the PCB and fixes to the back of the actuator with a snap-on connection. Standard geber files for the PCB layout are available. A coloured

# Specifications:

### **Switching system**

Single-interrupting snap-action switch system with two independent contact points and tactile switching point. Secure switching even in the case of minimum operational data. Contact mounting: one normally-open contact.

#### **Environmental conditions**

Storage temperature: -40 °C ... +85 °C Operating temperature; -25 °C ... +70 °C Type of front protection: IP67 (IEC 60529)

### Key mechanical figures

Assembly drilling 22.5 mm dia.

Operating force 4.0 N ±0.2 N (measured at the lens)

Actuating distance ~0.5 mm

Mechanical useful life ≥1 million switch cycles

Key electrical figures

Switching element 1 million switch cycles 24 VDC 100 mA

Voltage 50 mVAC / DC ... 42 VAC / DC

Current 10 uA ... 100 mA, output max. 2 W

Approvals CE conformity declaration / RoHS

#### **EAO Switch components in assembly**

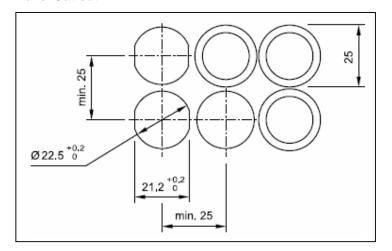
Illuminated pushbutton actuator transparent bezel IP67 sealed: 84-1081.7 Switch element: 92-851.342 Mounting flange/light guide with two screws: 84-960.0

EAO reserves the right to alter specifications without further notice

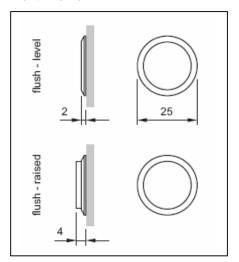


### **Dimensions**

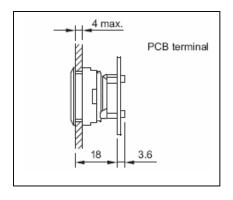
#### **Panel Cut-out**



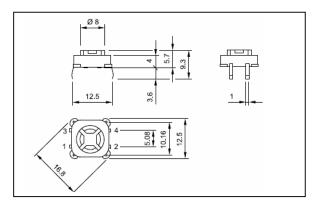
#### **Front Profile**



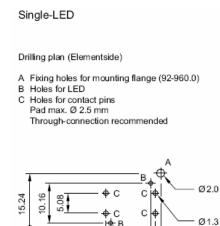
## **Assembly Drawing**



### **Switch Element**



## **PCB Switch Drilling Plan**



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10.16

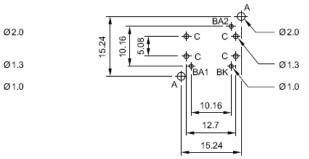
12.7

15.24

## Bi-colour-LED

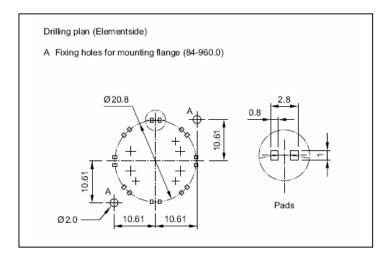
Drilling plan (Elementside)

- A Fixing holes for mounting flange (92-960.0)
  B Holes for Bi-colour LED:
  BA1 (green) + BA2 (yellow or red) = Anodes, BK = Cathode
  C Holes for contact pins
- Pad max. Ø 2.5 mm
  - Through-connection recommended

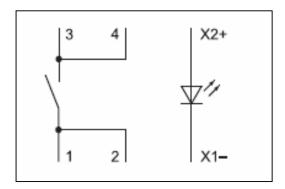




## **LED Drilling Plan**



## **Circuit Drawing**



### **Useful Links:**

Full Data on EAO Series 84 Switch Range

http://www.eao.com/global/en/Catalogues/PDF Data with drawings/EAO Recommended Series/EAO-Series-84-Full-Data.pdf

**Halo Switch Concept** 

http://www.youtube.com/watch?v=s4TmCmg5RMs

