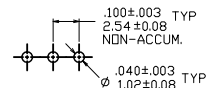


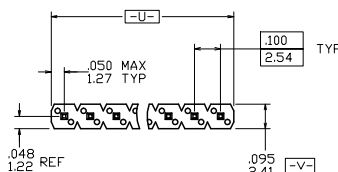
PRODUCT NUMBER

XXXXX-YYYHTLF

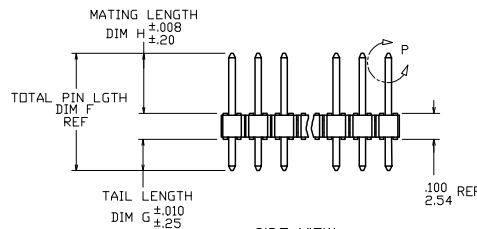
- LEAD FREE OPTION
SEE NOTE 1,11
- TUBE PACKAGING OPTION
SEE NOTE 1
- HIGH TEMPERATURE PLASTIC
SEE NOTE 1
- NO. OF POSITIONS
SEE NOTE 1
- PIN PLATING
SEE SHEET 2
- BASE PART NO.



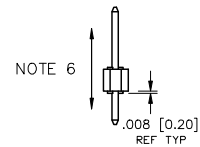
RECOMMENDED HOLE PATTERN



TOP VIEW



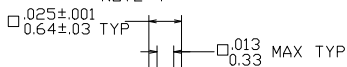
SIDE VIEW



END VIEW

⌀ .020/.51 U V S

NOTE 4



DETAIL P
TYP BOTH ENDS

25°±5° TYP
4 SIDES

mal't. code		surface		tolerance	projection	product family	
NOTES 2 & 3		ISO 1302		ISO 100	ISO 100	BERGSTIK	
lfr	ec'n no	dr	date	tolerances unless otherwise specified		title	
AD	V71402	HTB	9/25/97	linear	INCH/MM	BERGSTIK® II HEADER	
AE	V20790	GIP	4/24/02	linear	scale 2:1	.100 SR SELF-RET	
AF	M04-0234	MHT	12/19/04	linear	scale 2:1	dwg no	
AG	M05-0072	MHT	5/03/05	dr	D. WHITING	4/19/93	sheet 1 of 4 size
AH	M06-0269	MNR	7/17/06	eng	T. HANNA	4/19/93	69190 A3
AJ	M06-0346	MHT	9/04/06	chr	T. BREWBAKER	4/19/93	type Product Customer Drawing
AK	M08-0291	MHT	10/06/08	appd	T. HANNA	4/19/93	
sheet	revision	AK	AK	AK	AK		
index	sheet	1	2	3	4		

PDM: Rev:AK

STATUS: Released

Printed: Oct 29, 2008

PIN PLATING CODES:	
XXXX-1YY	30u"/0.76u MIN (SEE NOTE 12) OVER 50u"/1.27u MIN Ni
XXXX-2YY	15u"/0.38u MIN (SEE NOTE 12) OVER 50u"/1.27u MIN Ni
XXXX-3YY	50u"/1.27u MIN Au OVER 50u"/1.27u MIN Ni
XXXX-4YY	100u"/2.54u MIN Sn OVER 50u"/1.27u MIN Ni (SEE NOTE 13)
XXXX-4YHLF	
XXXX-5YY	15u"/0.38u MIN (SEE NOTE 12) OVER 50u"/1.27u MIN Ni
XXXX-6YY	30u"/0.76u MIN (SEE NOTE 12) OVER 50u"/1.27u MIN Ni
XXXX-7YY	30u"/0.76u MIN Au OVER 50u"/1.27u MIN Ni
XXXX-8YY	15u"/0.38u MIN Au OVER 50u"/1.27u MIN Ni
XXXX-9YY	15u"/0.38u MIN GXT OVER 50u"/1.27u MIN Ni
XXXX-0YY	30u"/0.76u MIN GXT OVER 50u"/1.27u MIN Ni

NOTES

1. PART NUMBER OPTIONS:

PIN PLATING CODES (SEE ABOVE)

HIGH TEMP. MATERIAL:

FOR HIGH-TEMPERATURE APPLICATIONS, SPECIFY AN "H" AT THE END OF THE PART NUMBER, AND PCT WILL BE SUPPLIED.

NUMBER OF POSITION:

ANY NUMBER OF POSITIONS FROM 2 THRU 36.

PACKAGING:

PACKAGED IN POLY BAGS.

EIGHT DIGIT PART NUMBERS FOLLOWED BY A "T" ARE PACKAGED IN TUBES. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.

LEAD FREE:

ADD "HLF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION, NOT AVAILABLE FOR -5YY,-5YH,-6YY & -6YH.

2. BODY MATERIAL:

MANUFACTURER'S OPTION OF NYLON OR PCT, GLASS FIBER REINFORCED, FLAME RETARDANT PER UL-94V-0.

COLOR: BLACK. OR MINERAL FILLED LCP, COLOR BLACK FLAME RETARDANT PER UL-94V-0.

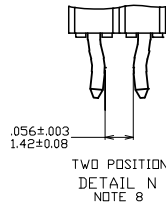
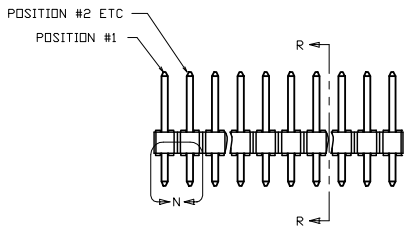
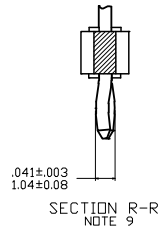
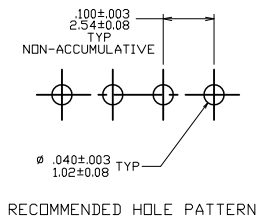
PART NUMBERS WITH "H" SUFFIX WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 20 SECONDS IN WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.

PART NUMBERS WITHOUT "H" SUFFIX WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR WAVE SOLDER PROCESS.

- 3. PIN MATERIAL: PHOS-BRONZE.
- 4. MEASURED WITH PART IN RESTRAINED CONDITION.
- 5. TWO SIDES OF PIN TIPS NOT PLATED. TYPICAL BOTH ENDS.
- 6. 2LBS/0.9KG MIN PIN RETENTION IN EITHER DIRECTION.
- 7. ±.010/0.25 TOL APPLIES TO ALL 'G' TAILS EXCEPT INDICATED PARTS ON TABLE WHERE +.010/0.25 -.000/0.00 APPLIES.
- 8. DETAIL N DIMENSIONS APPLY TO 2 POSITION PARTS ONLY
- 9. SECTION R-R DIMENSIONS ONLY APPLY TO RETENTION. PIN POSITIONS FOR 3 POSITION PARTS AND LARGER. RETENTION PIN POSITIONS LOCATED AT MANUFACTURER'S OPTION.
- 10. 5LB/2.3KG MAX INSERTION FORCE AND .25LB/.1KG MIN RETENTION FORCE PER RETENTIVE PIN USING .062/1.57 THICK CIRCUIT BOARDS AND RECOMMENDED HOLE PATTERN.
- 11. THESE PRODUCTS MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- 12. PLATING OPTIONS: MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION.
- 13. THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENTS."

mat'l code	surface	tolerance	projection	product family
NOTES 2 & 3	ISO 1902	ISO 148		BERGSTIK
ISO 1001		ISO 1001		
lfr	ecn no	dr	date	title
AK				BERGSTIK® II HEADER
				.100 SR SELF-RET
				dwg no
				69190
				sheet 2 of 4
				size A3
				type Product Customer Drawing
sheet index	revision sheet			

1 | 2 | 3 | 4 | 5 | 6



mat'l. code		surface ISO 1302		tolerance ISO 406 ISO 1501		projection		product family BERGSTIK	
lit	ecm no	dr	date	tolerances unless otherwise specified		INCH/MM		title BERGSTIK® II HEADER .100 SR SELF-RET	
AK				angles	linear	scale 2:1		dwg no 69190	
				0°±2'	XXX1.005/XXX0.13			sheet 3 of 4 size A3	
				dr	D. WHITING	4/19/93		type Product Customer Drawing	
				engr	T. HANNA	4/19/93			
				chr	T. BREWBAKER	4/19/93			
				appd	T. HANNA	4/19/93			
sheet index	revision	sheet							

PRODUCT NUMBER	TOTAL PIN LENGTH		TAIL LENGTH		MATING LENGTH		PACKAGING	NOTE	LF OPTION	
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H				
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC				
69190-XYX	0.450	11.43	0.120	3.05	0.230	5.84	POLY BAGS/TUBES	-	NOTE 1,11 ↓	
72348-XYH	0.515	13.08	0.120	3.05	0.295	7.49	POLY BAGS	-		
78229-XYX	0.538	13.67	0.120	3.05	0.318	8.08	POLY BAGS/TUBES	-		
78250-XYX	U N A V A I L A B L E							-		
78538-XYX	0.620	15.75	0.120	3.05	0.400	10.16	POLY BAGS	-		
78594-XYX	0.760	19.30	0.120	3.05	0.540	13.72	POLY BAGS	-		
79429-XYX	0.695	17.65	0.120	3.05	0.475	12.07	POLY BAGS	-		
79978-XYX	0.450	11.43	0.120	3.05	0.230	5.84	POLY BAGS/TUBES	7		
86505-XYX	0.440	11.18	0.120	3.05	0.220	5.59	POLY BAGS	-		
87036-XYX	0.830	21.08	0.120	3.05	0.610	15.49	POLY BAGS	-		
87068-XYX	0.530	13.46	0.115	2.92	0.315	8.00	POLY BAGS	-		
87280-XYX	1.000	25.40	0.120	3.05	0.780	19.81	POLY BAGS	-		
87452-XYX	0.840	21.34	0.120	3.05	0.620	15.75	POLY BAGS	-		
87453-XYX	0.990	25.15	0.120	3.05	0.770	19.56	POLY BAGS	-		
87918-XYX	0.730	18.54	0.120	3.05	0.510	12.95	POLY BAGS	-		
90603-XYX	0.430	10.92	0.100	2.54	0.230	5.84	POLY BAGS	-		
90610-XYX	0.927	23.55	0.100	2.54	0.727	18.47	POLY BAGS	-		
94549-XYXH	0.415	10.54	0.085	2.16	0.230	5.84	POLY BAGS	-		
										NOTE 1,11



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mal't. code		surface	tolerance	projection	product family
lfr ecn no dr date		ISO 1902	ISO 406 ISO 1001		BERGSTIK
AK		tolerances unless otherwise specified			title
		angles	linear	INCH/MM	BERGSTIK® II HEADER
		0'±2'	XXX±.01/XX±.03 XXX±.005/XX±.013 XXX±.002/XX±.051	scale 2:1	.100 SR SELF-RET
		dr	D. WHITING	4/19/93	dwg no
		engr	T. HANNA	4/19/93	sheet 4 of 4 size
		chr	T. BREWBAKER	4/19/93	69190 A3
		appd	T. HANNA	4/19/93	type Product Customer Drawing
sheet index	revision sheet				