



MOLEX IRELAND PRODUCTION ONLY
(OPTION)

RECOMMENDED PCB HOLE LAYOUT

NOTES:

1. PIN PUSHOUT FORCE (9072KG)/2LBS MIN.
 2. PIN SOLDERABILITY PER MOLEX SPEC. ES-152.
 3. PRODUCT SPEC: PS-70246 APPLIES.
 4. WAFER TO BE FLAT WITHIN .003 MM/MM.
 5. DIMENSIONS FOR PLATING LOCATION:
- 7A MEASURE POINT FOR THICKNESS
 - 7B MINIMUM COVERAGE
 - 7C GOLD END OF PIN UNLESS OVERALL PLATED.

7 FINISH:

- 571 : 15 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
- 574 : 30 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
- 544 : 5 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.

- 573 : 20 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 100 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.

8 DIM AT THE CENTRE OF THE SHROUDED WALL SHALL BE 5.91MM MIN. THIS SPEC IS VALID FOR ALL CKT SIZE.

9. MATERIAL:
HSG: GLASS FILLED PBT, UL94V-0, COLOUR BLACK
PIN: 0.64MM SQ. PIN PHOSPHOR BRONZE.

OBS TIN/LEAD P/N EC NO. S2006-0952 DRAWN BY: 2006/04/17 CHKD BY: CHIKCHANGSUKH APPR: PTLH 2006/04/21	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
		4 PLACES ± --- ± ---	3 PLACES ± --- ± ---	2 PLACES ± 0.20 ± ---	1 PLACE ± --- ± ---	ANGULAR ± 3 °	DRAWN BY: JENNIFER DATE: 1987/09/18	CHECKED BY: RWONG DATE: 1987/09/18
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		MATERIAL NO.		DOCUMENT NO.		SHEET NO.
J		A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		SDA-70246-**20-25,39-41		1 OF 2

	10	9	8	7	6	5	4	3	2	1	
	PART NUMBER	CKT SIZE	VOID CKT	DIM A	DIM B	DIM C	DIM D				
F	70246-08**	08	-	7.62	14.73	17.78	15.24				
	70246-10**	10	-	10.16	17.27	20.32	17.78				
	70246-12**	12	-	12.70	19.81	22.86	20.32				
	70246-14**	14	-	15.24	22.35	25.40	22.86				
	70246-16**	16	-	17.78	24.89	27.94	25.40				
	70246-20**	20	-	22.86	29.97	33.02	30.48				
E	70246-24**	24	-	27.94	35.05	38.10	35.56				
	70246-26**	26	-	30.48	37.59	40.64	38.10				
	70246-30**	30	-	35.56	42.67	45.72	43.18				
	70246-34**	34	-	40.64	47.75	50.80	48.26				
	70246-40**	40	-	48.26	55.37	58.42	55.88				
	70246-44**	44	-	53.34	60.45	63.50	60.96				
	70246-50**	50	-	60.96	68.07	71.12	68.58				
	70246-56**	56	-	68.58	75.69	78.74	76.20				
	70246-60**	60	-	73.66	80.77	83.82	81.28				
	70246-64**	64	-	78.74	85.85	88.90	86.36				
D	70246-72**	72	-	88.90	96.01	99.06	96.52				
	70246-25**	26	26	30.48	37.59	40.64	38.10				

LEGEND:
A-70246 - * * * * *
CKT SIZE
PLATING OPT.
SEE TABLE FOR DETAIL

△ PART NUMBER	PLATING OPTION
70246-**-01	571
70246-**-02	574
70246-**-04	544
70246-**-12	573

OBS. TIN/LEAD P/N EC NO. S2006-0952 DRAWING NO. 2006/04/17 CHKD: CHIKKANGESIKIN 2006/04/18 APPR: PTLH 2006/04/21	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	mm INCH	MM ONLY	NTS	METRIC	
	▽=0	4 PLACES ± --- ± ---	DRAWN BY DATE	TITLE		
		3 PLACES ± --- ± ---	JENNIFER 1987/09/18	C-GRID, SHROUDED HEADER (SLOTTED W/O STANDOFFS)		
	2 PLACES ± 0.20 ± ---	CHECKED BY DATE	MOLEX INCORPORATED			
	1 PLACE ± --- ± ---	RWONG 1987/09/18	SDA-70246-**-20-25,39-41			
	ANGULAR ± 3 °	APPROVED BY DATE	SHEET NO. 2 OF 2			
		ALANB 1987/09/18	INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
		MATERIAL NO.				
		SEE TABLE				
		SIZE A3				