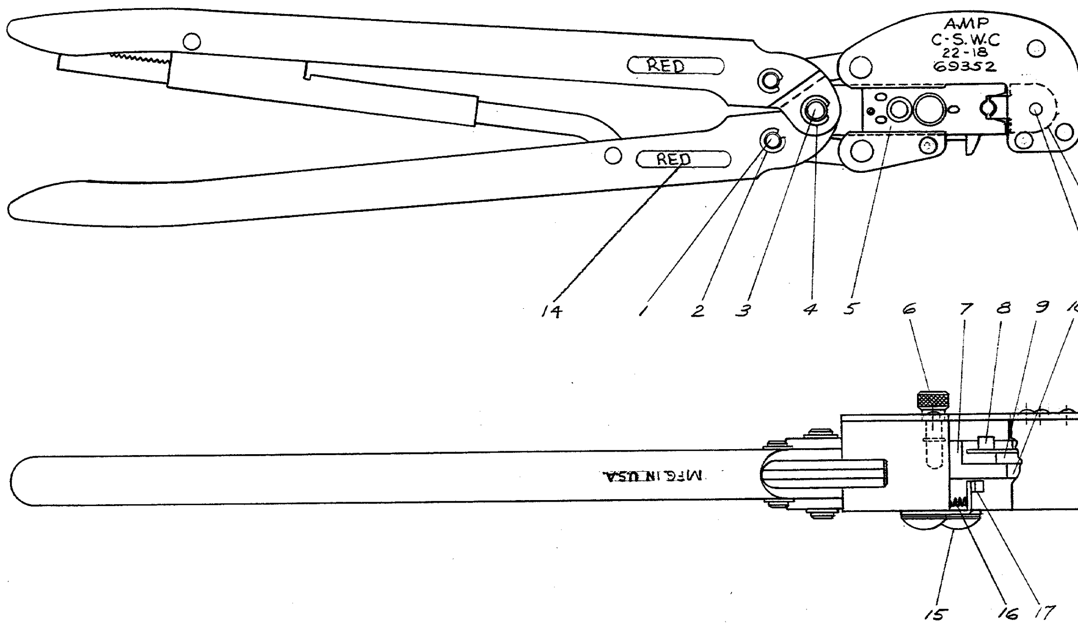
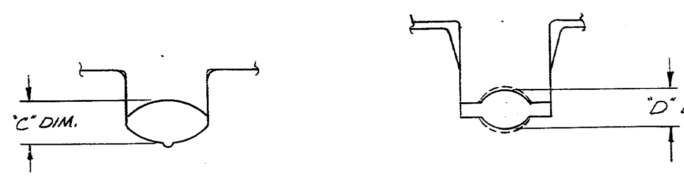
NUMBER 69352

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.





BARREL CRIMP
SCALE 4-1

BRAID CRIMP
SCALE 4-1

"D" AT POSITION 0 | .110 ± .010

"C" DIM.	
GO	NO GO
.120	.126

Gage dimensions apply when tool is bottomed but not under pressure.

For replacement of parts other than listed, Tool should be returned to our Factory to insure proper Certi-Crimp adjustment.

REQUIRED PER ASSEMBLY	DWG SIZE	NUMBER	NAME	REMARKS	ITEM NO.
2	A	306110-2	LOCATOR - STOP		17
1	A	303013	SPRING		16
2	A	306105-3	SCREW - SHOULDER		15
4	A	313036-2	LABEL RED		14
1	A	2-305832-6	SPACER		13
1	A	1-305731-1	ANVIL - INSULATION		12
1	-	6-21028-0	PIN		11
1	A	1-305731-2	ANVIL - BARREL		10
1	A	306112-2	PLATE - GUIDE		9
1	A	306113-1	EJECTOR		8
1	B	1-305730-2	INDENTER - BARREL		7
1	A	303848-3	ADJUSTMENT PIN ASS'Y		6
1	A	1-305730-1	INDENTER - INSULATION		5
2	-	21045-6	RING - RETAINING		4
1	A	300389	PIN - RETAINING		3
4	-	21045-3	RING - RETAINING		2
2	A	300388	PIN - RETAINING		1

REVISION RECORD: L REVISED; K-1 REVISED; K REVISED; J REVISED

REVISION RECORD | DR | CHK | DATE

NUMBER 69352

DESCRIPTION

CUSTOMER COPY
REFERENCE ONLY

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AMP INCORPORATED, HARRISBURG, PENNA.

DR: L. Osman 10-1-62
CHK: 7-18-63
AP: 7-18-63
MATERIAL AND FINISH: —
CLASS: —
WIRE-RANGE-INSULATION: 22-18 | —
TYPE: "C"
TOLERANCE EXCEPT AS NOTED ±.015 ±1°0'
SCALE: 1-1
LOC: MC
NO: 69352
REV: L
NAME: HEAVY HEAD HAND TOOL ASS'Y

AMP 1256 REV 7/60

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