

4

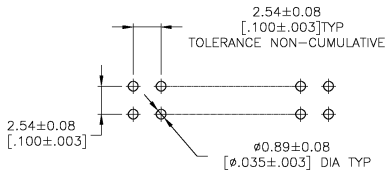
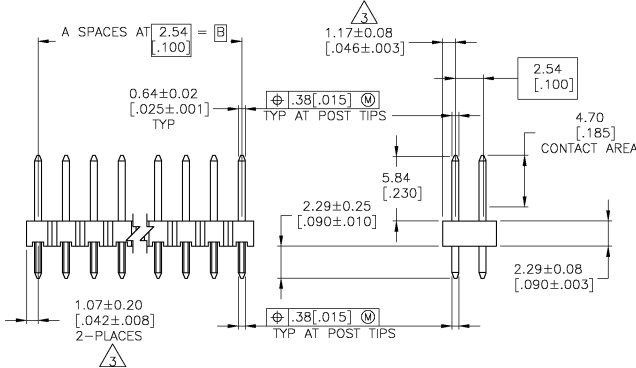
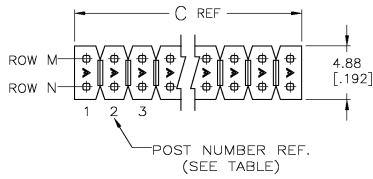
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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	OWN	APP'D		
G	EC	063C 083B 04	22FEB05	BSV	JLG		



RECOMMENDED HOLE LAYOUT

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POSTS TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- FINISH: 0.000127 [0.000005] GOLD ON CONTACT AREA, 0.00254-0.00508 [0.000100-0.000200] MATTE TIN-LEAD ON SOLDER TAIL ALL OVER 0.00127 [0.000050] NICKEL.
- FINISH: 0.000127 [0.000005] GOLD ON CONTACT AREA, 0.00254-0.00508 [0.000100-0.000200] MATTE TIN ON SOLDER TAIL ALL OVER 0.00127 [0.000050] NICKEL.
- HIGH TEMPERATURE CONFIGURATION.

REMARKS	PLATING	ROW N	ROW M	C	B	A	NO. OF ACTIVE POSN.	NO. OF POSN.	ASSEMBLY PART NUMBER
				50.39 [1.984]	48.26 [1.900]	19	39	40	5-146222-1
				50.39 [1.984]	48.26 [1.900]	19	39	40	146222-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE: 6-3-95	Tyco Electronics Corporation	
DRAWN BY: T. HOFFMAN		DATE: 15-3-95	Horrisburg, Pa 17105-3608	
CHECKED BY: G. DUBNICZKI		DATE: 15-3-95	Tyco Electronics Corporation	
PRODUCT SPEC: G. DUBNICZKI		DATE: 15-3-95	Horrisburg, Pa 17105-3608	
APPLICATION SPEC: -		DATE: -	Tyco Electronics Corporation	
MATERIAL: PLATE REFINEMENT		DATE: -	Horrisburg, Pa 17105-3608	
COLOR: BRASS		DATE: -	Tyco Electronics Corporation	
POSTS: PEEK BRONZE		DATE: -	Horrisburg, Pa 17105-3608	
FINISH: SEE TABLE		DATE: -	Tyco Electronics Corporation	
RESTRICTED CUSTOMER		DATE: -	Horrisburg, Pa 17105-3608	