

4

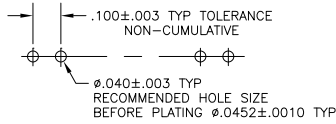
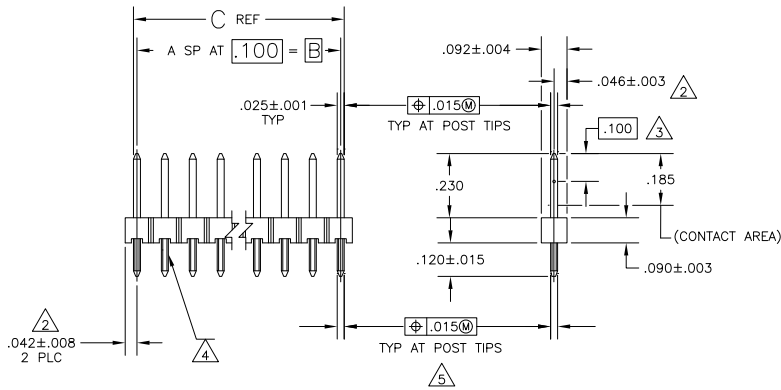
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	BY	APPD
J2		REVISED PER ECO-11-004820	11MAR11	RK	HMR



RECOMMENDED HOLE LAYOUT

- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- POINT OF MEASUREMENT FOR PLATING THICKNESS.
- RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- Ø.1020 FOR KINKED TAILS.
- OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

	3.984	3.900	39	40	2-104345-7
	3.484	3.400	34	35	2-104345-6
	2.984	2.900	29	30	2-104345-6
	2.584	2.500	25	26	2-104345-4
	2.484	2.400	24	25	2-104345-3
	2.384	2.300	23	24	2-104345-2
	2.284	2.200	22	23	2-104345-1
	2.184	2.100	21	22	2-104345-0
	2.084	2.000	20	21	1-104345-9
	1.984	1.900	19	20	1-104345-8
	1.884	1.800	18	19	1-104345-7
	1.784	1.700	17	18	1-104345-6
	1.684	1.600	16	17	1-104345-5
	1.584	1.500	15	16	1-104345-4
	1.484	1.400	14	15	1-104345-3
	1.384	1.300	13	14	1-104345-2
	1.284	1.200	12	13	1-104345-1
	1.184	1.100	11	12	1-104345-0
	1.084	1.000	10	11	1-104345-9
	.984	.900	9	10	1-104345-8
	.884	.800	8	9	1-104345-7
	.784	.700	7	8	1-104345-6
	.684	.600	6	7	1-104345-5
	.584	.500	5	6	1-104345-4
	.484	.400	4	5	1-104345-3
	.384	.300	3	4	1-104345-2
	.284	.200	2	3	1-104345-1
	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED	BY: H. MOLL	DATE: 08/88	 TE Connectivity
0 PLC ± .010 1 PLC ± .005 2 PLC ± .003 3 PLC ± .002 4 PLC ± .001 ANGLES ± .005	FINISH: 100% 200% GOLD TO CONTACT AREA 100% TO 200% WITH INCLINE OR INCLINE FOR ALL SURF UNLESS NOTED	DESIGNED BY: R. FEJDT CHECKED BY: R. FEJDT PRODUCT SPEC:	APPLICATION SPEC:	
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR: BLACK POST: PHOSPHOR BRONZE		SIZE: A2 CASE CODE: 104345 CUSTOMER DRAWING	RESTRICTED TO:	SCALE: 4:1 SHEET: 1 of 1 REV: J2