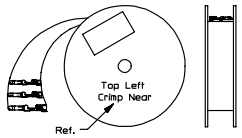
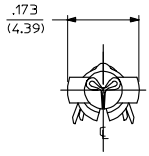
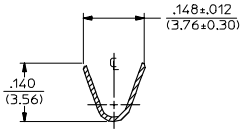
1380

PART NO.	ENG. NO.
02-09-2118	1380-(P901)L
02-09-2116	1380-(P901)
02-09-2127	1380-(P901)1
02-09-6126	1380-(591)L
02-09-6125	1380-(591)
02-09-6123	1380-(550)L
02-09-6122	1380-(550)
02-09-2119	1380-A(P901)L
02-09-2117	1380-A(P901)

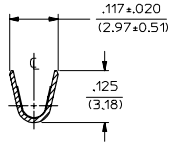


REWOUND CHAIN

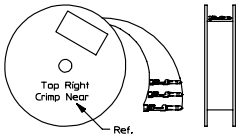




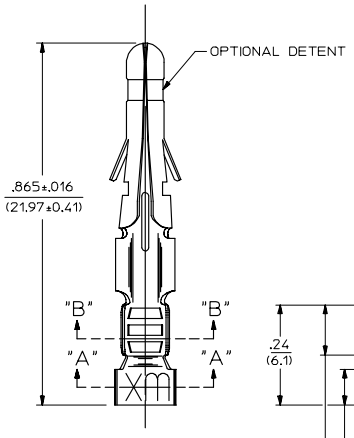
SECT. "A-A"

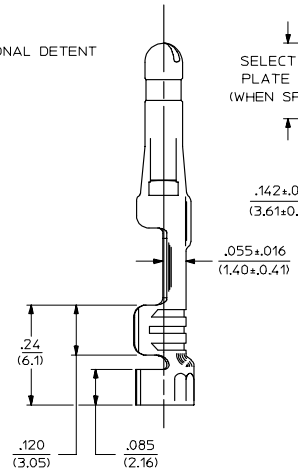


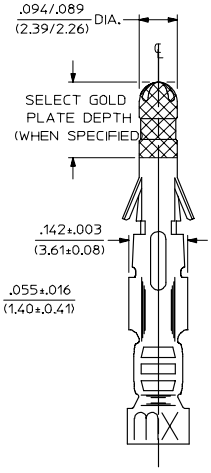
SECT. "B-B"



STANDARD CHAIN







LEGEND

1380-*(****)*

- OPTIONAL DETENT: BLANK = WITH DETENT; A = WITHOUT DETENT
- P = PREPLATE; BLANK = POSTPLATE
- FINISH CODE (SEE NOTE 2)
- FORM: BLANK = STD. CHAIN; A = REWOUND CHAIN; L = LOOSE; 1 = STD. CHAIN WITH INTERLEAF PAPER

NOTES:

1. MATERIAL: BRASS
2. FINISH:
   - 999 UNPLATED
   - 901 HOT TIN DIP .000020/(0.00051) MIN.
   - 591 SELECT GOLD PLATE .000050/(0.00127) MIN. IN CONTACT AREA, OVER .000050/(0.00127) MIN. NICKEL OVERALL WITH .000010/(0.00025) MAX. GOLD FLASH OVERALL.
   - 550 SELECT GOLD PLATE .000015/(0.00038) MIN. IN CONTACT AREA, OVER .000030/(0.00076) MIN. NICKEL OVERALL WITH .000010/(0.00025) MAX. GOLD FLASH OVERALL.
3. PRODUCT SPECIFICATION: PS-02-09.
4. PACKAGING INFORMATION: NOT AVAILABLE
5. TERMINAL FOR USE WITH .093/(2.36) SERIES HOUSINGS AND WILL ACCEPT 18 THRU 22 AWG
6. INSERTION FORCE: 3.5 LBS. MAX. WHEN TERMINAL IS INSERTED INTO AN .093 SERIES HOUSING.
7. TERMINAL RETENTION: 20 LBS. MIN. FROM HOUSING.

CHAIN FORM
FULL SCALE

REVISED/REDRAWN
EC NO: UCP2004-2354 2005/07/20
DRWN:RHOLTS 2005/07/20
CHKD:FSMITH 2005/07/20
APPR:FSMITH 2005/07/20
DESCRIPTION
REV
BV

QUALITY SYMBOLS
▼ 0
⌭ 0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .010
2 PLACES	± 0.25	± .14
1 PLACE	± 0.35	± ---
ANGULAR ±1/2°		

DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

SCALE 6:1 | DESIGN UNITS INCH | THIRD ANGLE PROJECTION | REVISE ON CAD ONLY
DIMENSION STYLE IN/MM
DRAWN BY GEP DATE 1987/11/06
CHECKED BY RW DATE 1987/11/06
APPROVED BY RAS DATE 1987/11/06

TITLE
CRIMP TERMINAL
.093 DIA., MALE
FOR 18 THRU 22 AWG. WIRE

molex MOLEX INCORPORATED

MATERIAL NO. SEE CHART | DOCUMENT NO. SD-1380-* | SHEET NO. 1 OF 1

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C

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Rev. C 2002/05/05

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